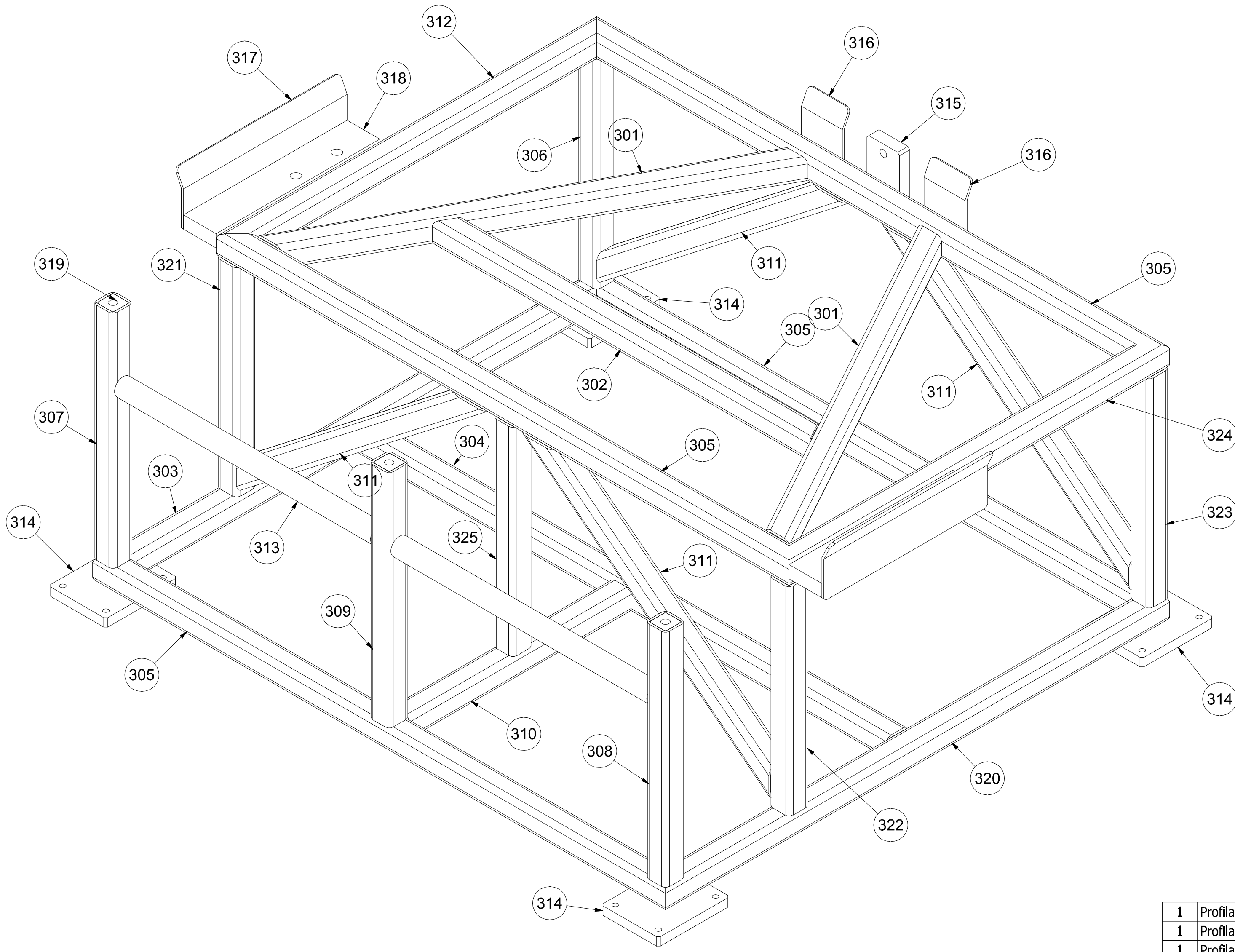
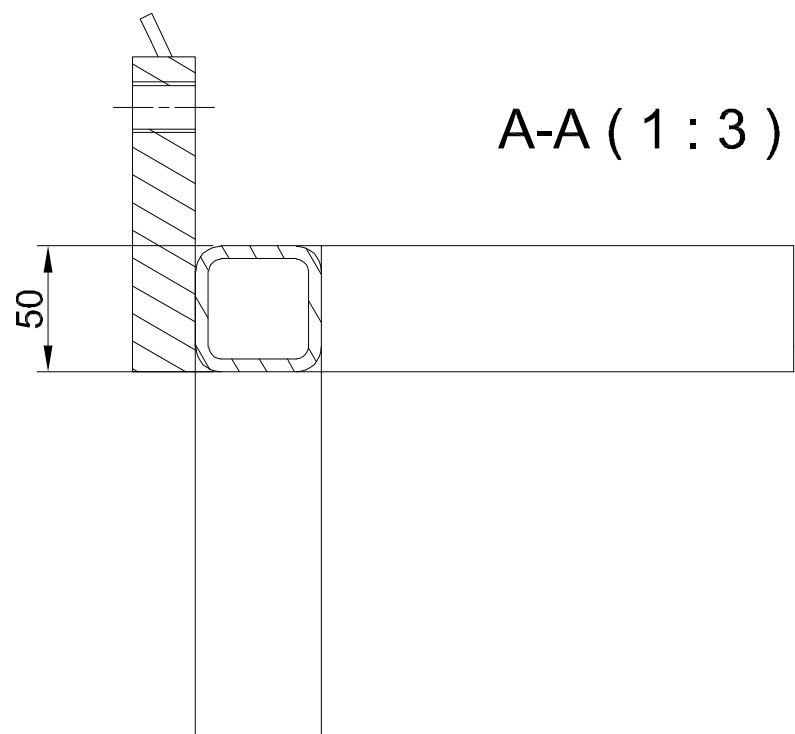
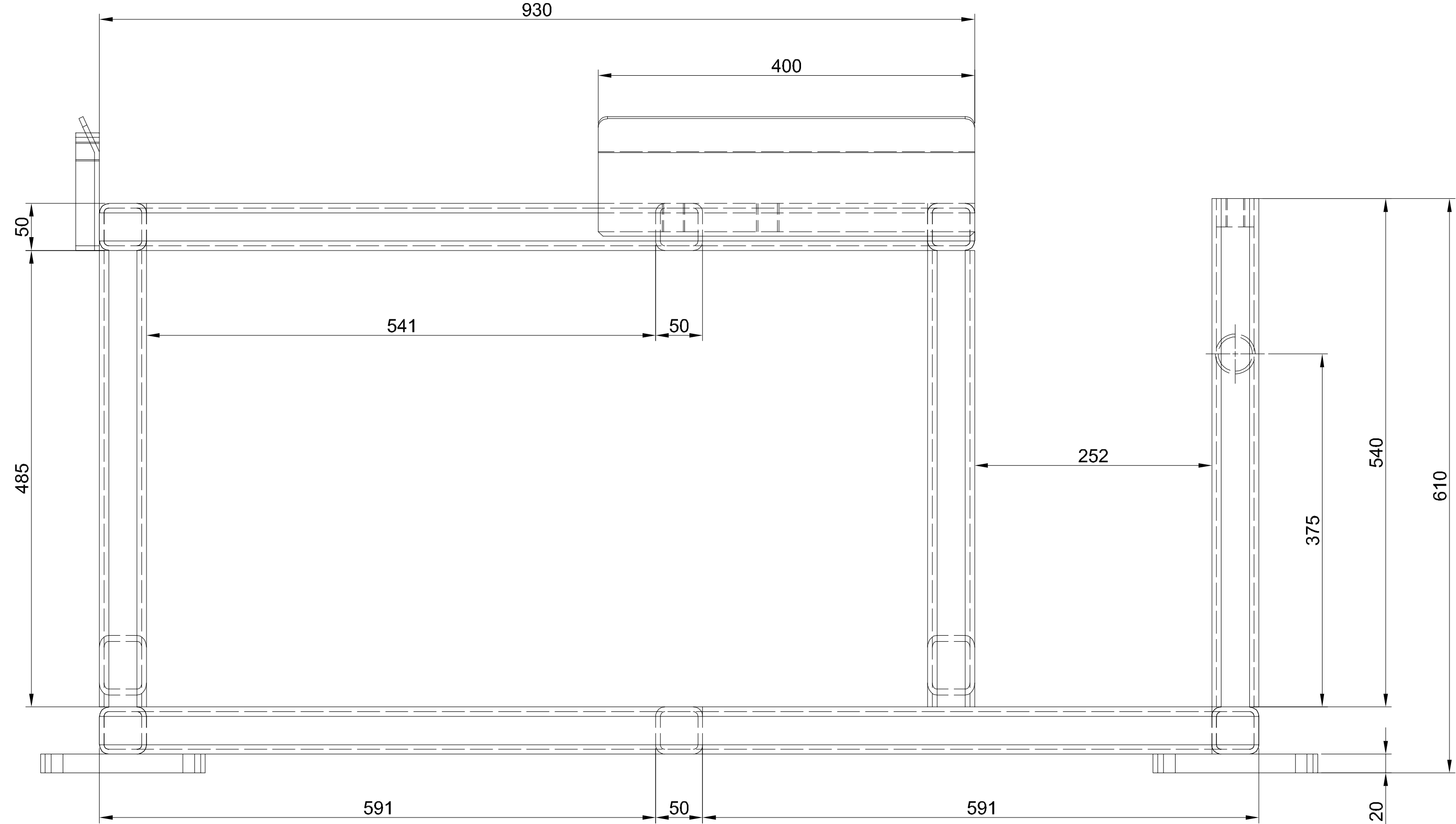
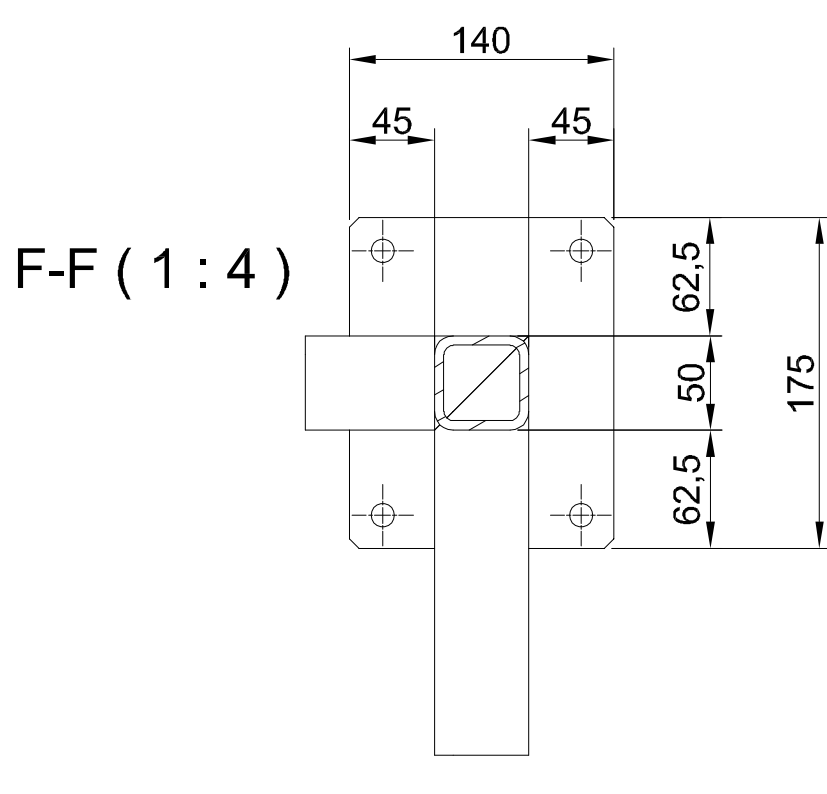
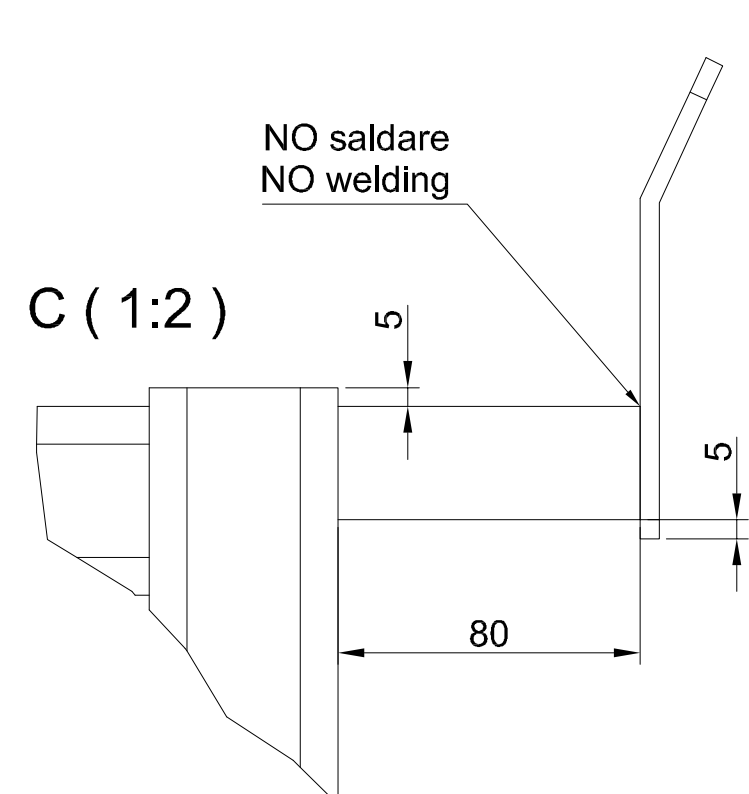
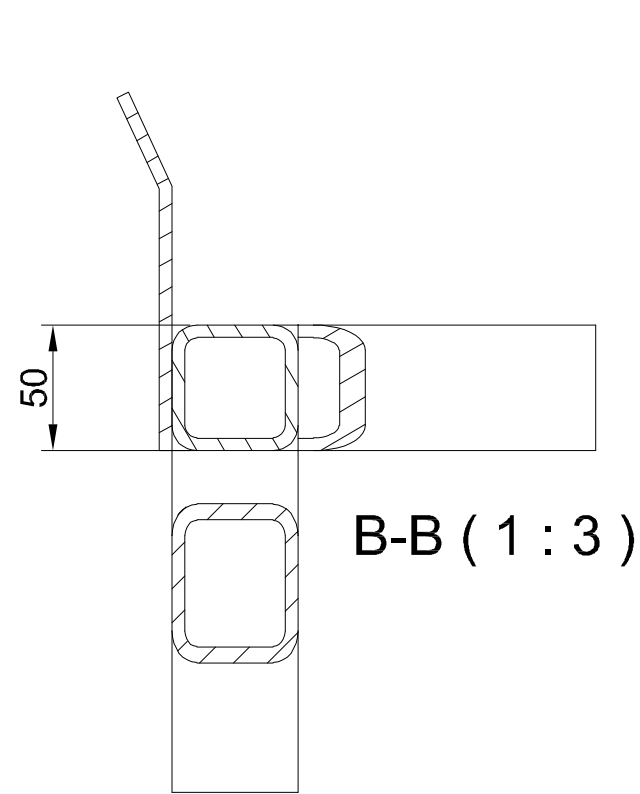
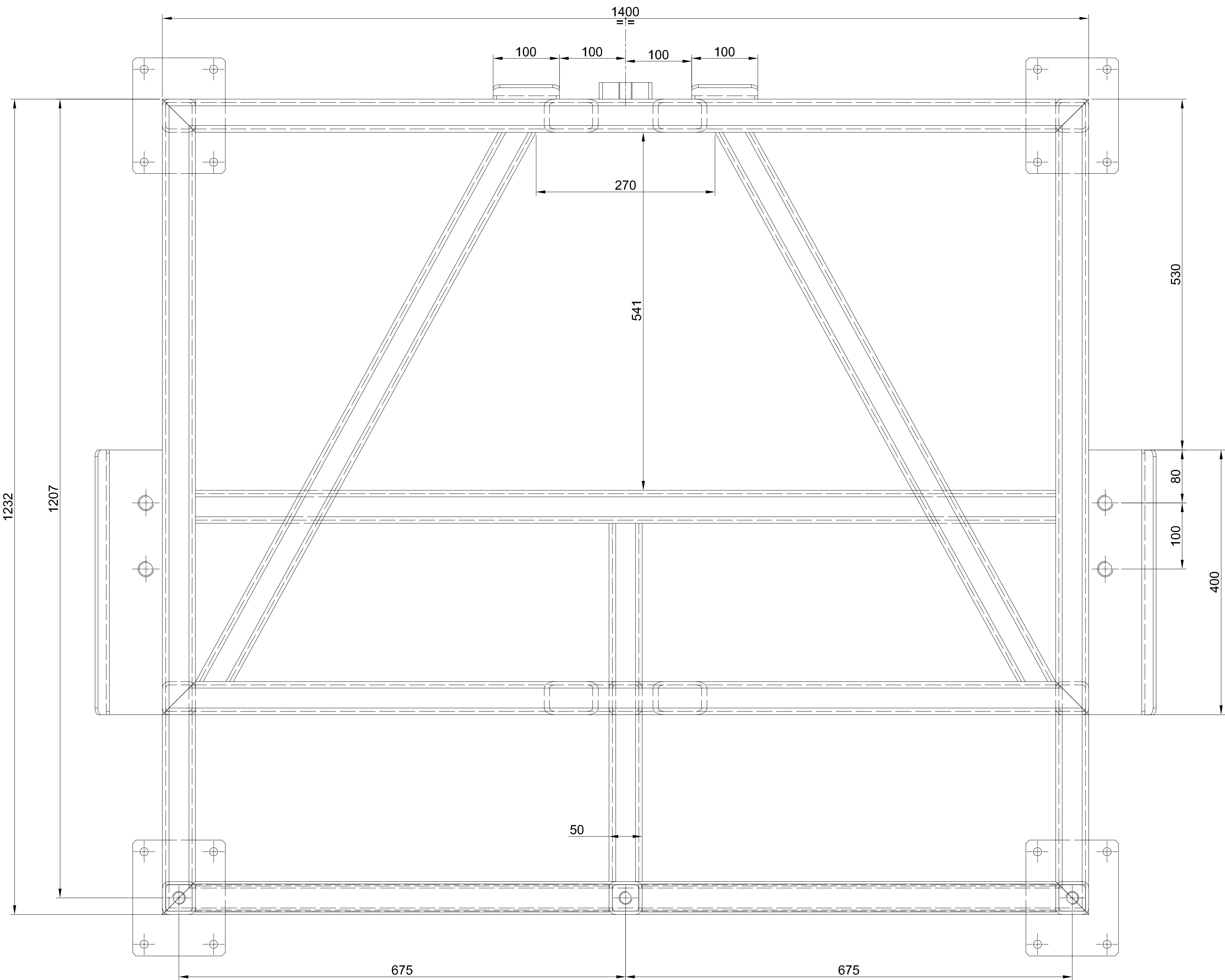
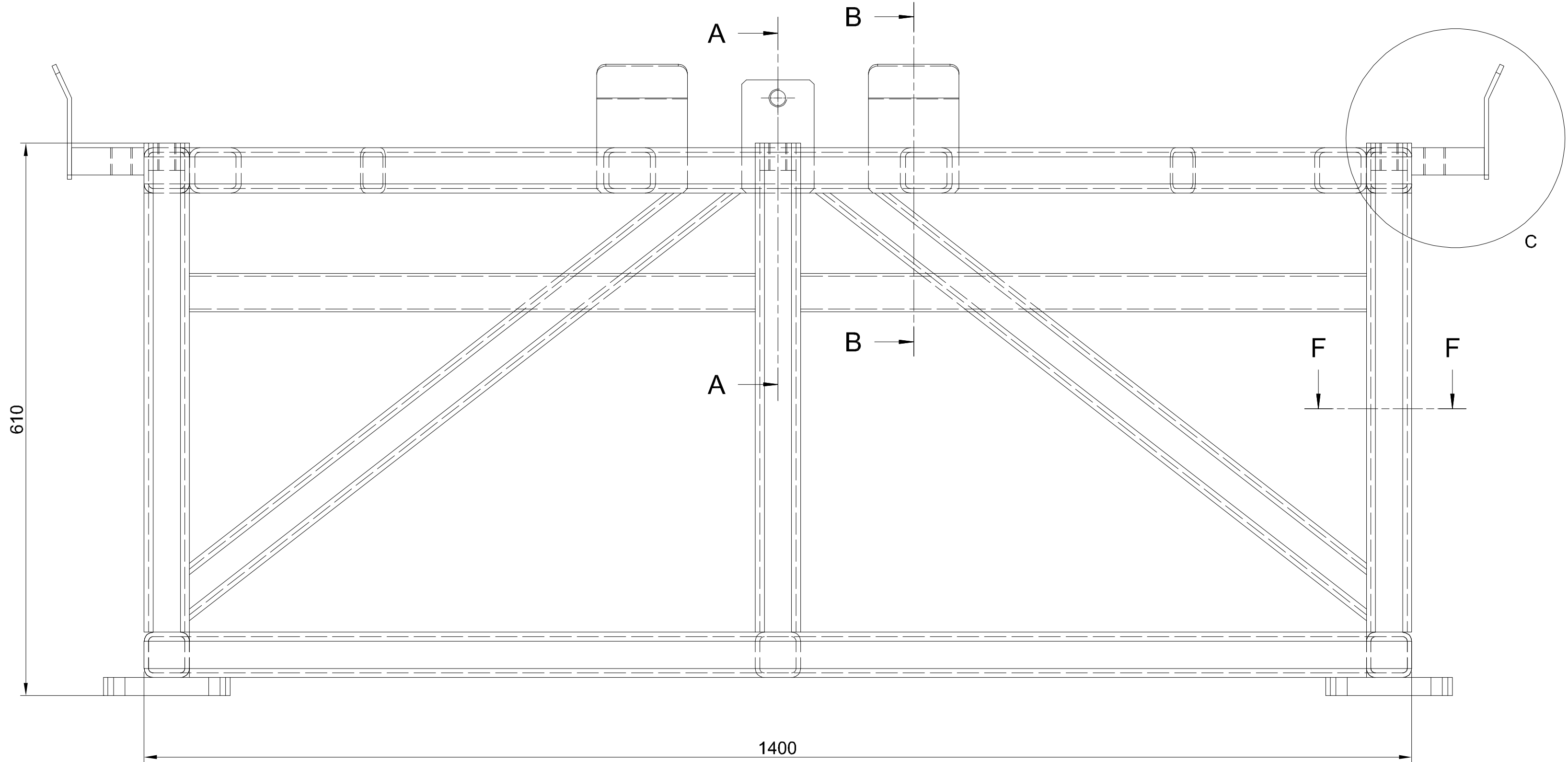


16				15				14			
GENERAL MACHINING TOLERANCE - GRADE MEDIUM ( UNI EN ISO 22768 )				TOLLERANZA GENERALE DI LAVORAZIONE - GRADO MEDIO ( UNI EN ISO 22768 )				REMOVE SHARP EDGES TOGLIERE SPIGOLI VIVI			
Size Dimensione				Group of tolerances Gruppo di tolleranze				Chamfer Smusso			
Tolerance				Scostamenti				0.5x45° R0.5			
				6	30	120	400	1000	2000	4000	
				±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±3	

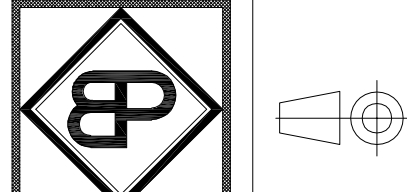


Colorare telaio BLU RAL 5022  
Color frame BLUE RAL 5022

1	Profilato quadro 50x50 - L=485 mm	Square profile 50x50 L-485	325	S235JR EN 10025		0,4
1	Profilato quadro 50x50 - L=930 mm	Square profile 50x50 L-930	324	S235JR EN 10025		0,7
1	Profilato quadro 50x50 - L=485 mm	Square profile 50x50 L-485	323	S235JR EN 10025		0,4
1	Profilato quadro 50x50 - L=485 mm	Square profile 50x50 L-485	322	S235JR EN 10025		0,4
1	Profilato quadro 50x50 - L=485 mm	Square profile 50x50 L-485	321	S235JR EN 10025		0,4
1	Profilato quadro 50x50 - L=1232 mm	Square profile 50x50 L-1232	320	S235JR EN 10025		1
3	Nottolino H=30	Pawl H=30	319	S235JR EN 10025		0,4
2	Plastra 400x80 sp.30	Plate 400x80 sp.30	318	S235JR EN 10025		7,5
2	Lamiera L=400 Sp.5	Sheet metal L=400 sp.5	317	S235JR EN 10025		2
2	Lamiera L=100 Sp.5	Sheet metal L=100 sp.5	316	S235JR EN 10025		0,6
1	Plastra 125x80 sp.25	Plate 125x80 sp.25	315	S235JR EN 10025		1,9
4	Plastra 140x175 sp.20	Plate 140x175 sp.20	314	S235JR EN 10025		3,8
2	Tubo tondo d.42,4 sp.4 - L=800 mm	Round tube d.42,4 sp.4 L-800	313	S235JR EN 10025		0,2
1	Profilato quadro 50x50 - L=930 mm	Square profile 50x50 L-930	312	S235JR EN 10025		0,7
4	Profilato quadro 50x50 - L=915 mm	Square profile 50x50 L-915	311	S235JR EN 10025		0,6
1	Profilato quadro 50x50 - L=541 mm	Square profile 50x50 L-541	310	S235JR EN 10025		0,5
1	Profilato quadro 50x50 - L=540 mm	Square profile 50x50 L-540	309	S235JR EN 10025		0,5
1	Profilato quadro 50x50 - L=540 mm	Square profile 50x50 L-540	308	S235JR EN 10025		0,5
1	Profilato quadro 50x50 - L=540 mm	Square profile 50x50 L-540	307	S235JR EN 10025		0,5
1	Profilato quadro 50x50 - L=485 mm	Square profile 50x50 L-485	306	S235JR EN 10025		0,4
4	Profilato quadro 50x50 - L=1750 mm	Square profile 50x50 L-1750	305	S235JR EN 10025		1,1
1	Profilato quadro 50x50 - L=1650 mm	Square profile 50x50 L-1650	304	S235JR EN 10025		1,1
1	Profilato quadro 50x50 - L=1232 mm	Square profile 50x50 L-1232	303	S235JR EN 10025		1
1	Profilato quadro 50x50 - L=1162 mm	Square profile 50x50 L-1162	302	S235JR EN 10025		0,7
2	Profilato quadro 50x50 - L=1075 mm	Square profile 50x50 L-1075	301	S235JR EN 10025		0,8
Q.tà		Descrizione	Description	Pos.	Materiale	Numero Parte
		Descrizione	Description	Pos.	Materiale	Massa
		Disegnato	Verificato	R.V.	S235JR EN 10025	56,0 kg
		Disegnato	Verificato	R.V.	Autorizzato	Massa
		Telaio porta tavola (Table carrying frame)				
		Disegno N.				
		60-10-30C-101				
		Scala: 1 : 4				
		Revisione: 0				
		Foglio: 1 di 2				
		A termini di legge e' rigorosamente vietato riprodurre o comunicare a terzi il contenuto del presente disegno				



NORME GENERALI DI SALDATURA  
GENERAL RULES FOR WELDED JOINTS  
PREPARAZIONE DEI LEMBI SECONDO "DIN 1912"  
EDGE PREPARATION FOR WELDING ACCORDING TO  
DOVE NON ALTRIMENTI INDICATO - A = 0,7  
DELLO SPESSORE MINIMO DA COLLEGARE  
WHERE NOT SPECIFIED - A = 0,7  
OF THE MINIMUM THICKNESS TO BE JOINT



Disegno N.  
60-10-30C-101  
Scala: 1 : 4  
Revisione: 0  
Foglio: 1 di 2